

**AUMA NORM**

**Technical data Part-turn actuators for modulating duty with 3-phase AC motors**

Type	Operating time for 90° in seconds		Torque range <sup>1)</sup>			Modulating torque <sup>2)</sup>		Number of starts	Pulse duration <sup>3)</sup>	Backlash <sup>4)</sup>	Valve attachment		Valve shaft			Handwheel		Weight
	50 Hz	60 Hz	Min. [Nm]	S4-25% Max. [Nm]	S4-50% Max. [Nm]	S4-25% Max. [Nm]	S4-50% Max. [Nm]				Standard EN ISO 5211	Option EN ISO 5211	Cylindrical max. [mm]	Square max. [mm]	Two-flat max. [mm]	Ø [mm]	Turns for 90°	
SQR 05.2	8	6	75	150	110	75	55	1,500	50	160	F05/F07	F10	25.4	22	22	160	11	21 <sup>5)</sup>
	11	9															16	
	16	12															11	
	22	17															16	
	32	25															11	
	63	50															11	
SQR 07.2	8	6	150	300	220	150	110	1,500	50	160	F05/F07	F10	25.4	22	22	160	11	21 <sup>5)</sup>
	11	9															16	
	16	12															11	
	22	17															16	
	32	25															11	
	63	50															11	
SQR 10.2	11	9	300	600	420	300	210	1,500	50	200	F10	F12	38	30	27	200	15	26 <sup>5)</sup>
	16	12															11	
	22	17															15	
	32	25															11	
	45	35															15	
	63	50															11	
SQR 12.2	16	12	600	900	630	450	315	1,500	50	180	F12	F14	50	36	41	200	22	35 <sup>5)</sup>
	22	17		1,200	840	600	420			230							30	
	32	25								320							22	
	45	35	430							30								
	63	50	1,200	1,680	1,200	840	580			22								
	90	75					800			30								
125	108	1,000					22											
SQR 14.2	36	30	1,200	1,800	1,260	900	630	1,500	50	250	F14	F16	60	46	46	200	51	44 <sup>5)</sup>
	48	40		2,400	1,680	1,200	840			315							70	
	72	60		2,400	1,680	1,200	840			450							51	
	100	85		2,400	1,680	1,200	840			600							70	

**General information**

Part-turn actuators AUMA NORM require external controls.

For sizes SQR 05.2 – SQR 14.2, AUMA offer AM or AC actuator controls. These can also easily be mounted to the actuator at a later date.

**Notes on table**

1) Torque range	The tripping torque is adjustable for directions OPEN and CLOSE within the indicated torque range.
2) Modulating torque	Maximum permissible torque for modulating duty
3) Pulse duration	Minimum pulse duration for identical direction of rotation.
4) Backlash	Minimum pulse duration for reversal of rotation direction.
5) Weight	Indicated weight includes part-turn actuator AUMA NORM with 3-phase AC motor, electrical connection in standard version, unbored coupling and handwheel
6) Weight with base and lever	Indicated weight includes part-turn actuator AUMA NORM with 3-phase AC motor, electrical connection in standard version, and handwheel, including base and lever

**Features and functions**

Type of duty	Standard:	Intermittent duty S4 - 25%, class C according to EN 15714-2
	Option:	Intermittent duty S4 - 50%, class C according to EN 15714-2
For nominal voltage, 40 °C ambient temperature and at modulating torque load.		
Motors	3-ph AC asynchronous motor, type IM B9 according to IEC 60034-7, IC410 cooling procedure according to IEC 60034-6	

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Mains voltage, mains frequency	Standard voltages:	
	<b>3-Phase AC current</b> Voltages/frequencies	
	Volt	380 400 415 440 460 480 500
	Hz	50 50 50 60 60 60 50
	Special voltages:	
	<b>3-Phase AC current</b> Voltages/frequencies	
	Volt	220 230 240 525 575 600 660 690
	Hz	50 50 50 50 60 60 50 50
Further voltages on request		
Permissible variation of mains voltage: ±10 %		
Permissible variation of mains frequency: ±5 %		
Overvoltage category	Category III according to IEC 60364-4-443	
Insulation class	Standard:	F, tropicalized
	Option:	H, tropicalized
Motor protection	Standard:	Thermoswitches (NC)
	Option:	PTC thermistors (according to DIN 44082) PTC thermistors additionally require a suitable tripping device in the controls.
Motor heater (option)	Voltages:	110 – 120 V AC, 220 – 240 V AC or 380 - 480 V AC
	Power:	12.5 W
Swing angle	Standard:	Adjustable between 75° and < 105°
	Options:	15° to < 45°, 45° bis < 75°, 105° to < 135°, 135° to < 165°, 165° to < 195°, 195° to < 225°
Self-locking	Yes (Part-turn actuators are self-locking if the valve position cannot be changed from standstill while torque acts upon the output drive.)	
Manual operation	Manual drive for setting and emergency operation, handwheel does not rotate during electrical operation	
	Options:	Handwheel lockable Handwheel stem extension Power tool for emergency operation with square 30 mm or 50 mm
	Indication whether manual operation is active/not active via single switch (1 change-over contact)	
Electrical connection	Standard:	AUMA plug/socket connector with screw-type connection
	Options:	Terminals or crimp connection Gold-plated control plug (sockets and plugs)
Threads for cable entries	Standard:	Metric threads
	Options:	PG-threads, NPT-threads, G-threads
Terminal plan	TPA 00R1AA-001-000 (basic version)	
Splined coupling for connection to the valve shaft	Standard:	Coupling without bore
	Options:	Machined coupling with bore and keyway, square bore or bore with two-flats according to EN ISO 5211
Valve attachment	Dimensions according to EN ISO 5211 without spigot	

<b>With base and lever (option)</b>		
Swing lever	Made of spheroidal cast iron with two or three bores for fixing a lever arrangement. Considering the installation conditions, the lever may be mounted to the output shaft in any desired position.	
Ball joints (option)	Two ball joints matching the lever, including lock nuts and two welding nuts, suitable for pipe according to dimension sheet	
Fixing	Base with four holes for fastening screws	

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Electromechanical control unit	
Limit switching device	Counter gear mechanism for end positions OPEN and CLOSED
	Standard: Single switches (1 NC and 1 NO) silver contact (Ag) for each end position, not galvanically isolated
	Options: Tandem switches (2 NC and 2 NO) for each end position, switches galvanically isolated Triple switches (3 NC and 3 NO) for each end position, switches galvanically isolated Intermediate position switch (DUO limit switching), adjustable for each direction of operation Gold plated contacts (Au), recommended for low voltage actuator controls
Torque switching	Torque switching adjustable for directions OPEN and CLOSE
	Standard: Single switches (1 NC and 1 NO) silver contact (Ag) for each direction, not galvanically isolated
	Options: Tandem switches (2 NC and 2 NO) for each direction, switches galvanically isolated Gold plated contacts (Au), recommended for low voltage actuator controls
Position feedback signal, analogue (options)	Potentiometer or 0/4 – 20mA (electronic position transmitter)
Mechanical position indicator	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED
Running indication (option)	Blinker transmitter
Heater in switch compartment	Standard: Self-regulating PTC heater, 5 – 20 W, 110 – 250 V AC/DC
	Options: 24 – 48 V AC/DC or 380 – 400 V AC
	A resistance type heater of 5 W, 24 V AC is installed in the actuator in combination with the AM or AC actuator controls.

Electronic control unit (only in combination with AC actuator controls)	
Non-intrusive setting (option)	Magnetic limit and torque transmitter (MWG)
Position feedback signal	Via actuator controls
Torque feedback signal	Via actuator controls
Mechanical position indicator	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED
Running indication	Blinking signal via controls
Heater in switch compartment	Resistance type heater with 5 W, 24 V AC

Service conditions	
Use	Indoor and outdoor use permissible
Mounting position	Any position
Installation altitude	≤ 2,000 m above sea level
	> 2,000 m above sea level on request
Ambient temperature	Standard: –30 °C to +60 °C
	Options: –40 °C to +60 °C
	–60 °C to +60 °C
Enclosure protection according to EN 60529	Standard: IP68 with AUMA 3-phase AC motor
	Option: DS Terminal compartment additionally sealed against interior (double sealed)
	According to AUMA definition, enclosure protection IP68 meets the following requirements: <ul style="list-style-type: none"> <li>• Depth of water: maximum 8 m head of water</li> <li>• Duration of continuous immersion in water: Max. 96 hours</li> <li>• Up to 10 operations during continuous immersion</li> <li>• Modulating duty is not possible during continuous immersion</li> </ul>
Humidity	Up to 100 % relative humidity across the entire permissible temperature range
Pollution degree according to IEC 60664-1	Pollution degree 4 (when closed), pollution degree 2 (internal)
Vibration resistance according to IEC 60068-2-6	2 g, 10 to 200 Hz (AUMA NORM actuator), 1g, 10 to 200 Hz (for actuators with AM or AC integral controls) Resistant to vibration during start-up or for failures of the plant. However, a fatigue strength may not be derived from this. Valid part-turn actuators in version AUMA NORM (with AUMA plug/socket connector, without actuator controls).

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Corrosion protection	Standard:	KS	Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	Options:	KX	Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution.
		KX-G	Same as KX, however aluminium-free version (outer parts)
Top coat	Double layer powder coating Two-component iron-mica combination		
Colour	Standard:	AUMA silver-grey (similar to RAL 7037)	
	Option:	Available colours on request	
Lifetime	AUMA part-turn actuators meet or exceed the lifetime requirements of EN 15714-2. Detailed information can be provided on request.		

**Further information**

EU Directives	Electromagnetic Compatibility (EMC): (2004/108/EC) Low Voltage Directive: (2006/95/EC) Machinery Directive: (2006/42/EC)
Reference documents	Brochure Electric actuators for industrial valve automation Dimensions Part-turn actuators SQ 05.2 – SQ 14.2/SQR 05.2 – SQR 14.2 Electrical data Part-turn actuators SQR 05.2 – SQR 14.2 with 3-phase AC motors Technical data Electronic position transmitter/potentiometer Technical data for switches